



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE703A94-1130-01-29

Job Sheet 178971



Part No: RBE703A94-1130-01-29

Job Qty: 20 ea

Part Name: Tab Adjuster Clamp



Part Weight: 0 lbs

Status: At Planning

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/16/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-1		P.J. 18-11-12
110	Bandsaw	20 pcs	7/16/18	7/16/18	0.00	1.00	Bandsaw1		P.J. 18-11-11
120	Mori Seiki	20 pcs	7/16/18	7/16/18	0.00	20.00	MORI NV5000-2		P.J. 18-11-12
130	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		P.J. 18-11-12
140	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-4		P.J. 18-11-14
160	Outsource	20 pcs	7/16/18	7/16/18			GRO002-VC	10	P.J. 18-11-15
170	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		NOV 27 2018
180	QC	20 pcs	7/16/18	7/16/18	0.00	0.00	QC5		38
190	Packaging	20 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		9-89
200	QC21-SA	20 Ea	7/16/18	7/16/18	0.00	0.00	QC21		NOV 27 2018

Part Op 110 - Cut Blanks to 4.25"

Descriptions: 120 - 1-Machine as per folio EB583 FOLIO REV: _____ DWG REV: _____

160 - -Issue P/O to Groupe Aitech.

-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1

- Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.500	6061T6 Bar 0.500 X 1.500	7 ft (.35 ea)	90-Start up Operation	5033405
				20 PCS

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.500	7	22	0

Part Specifications

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 6/29/18 3:49 PM dart.logan.david



Container No: S126936



Part: RBE703A94-1130-01-29

Job No: 178971

Serial No/Batch: S126936

Revision: K

Inspector:

Exp Date:

Instructions: URF 17-623

Date: 11/12/18

22.8

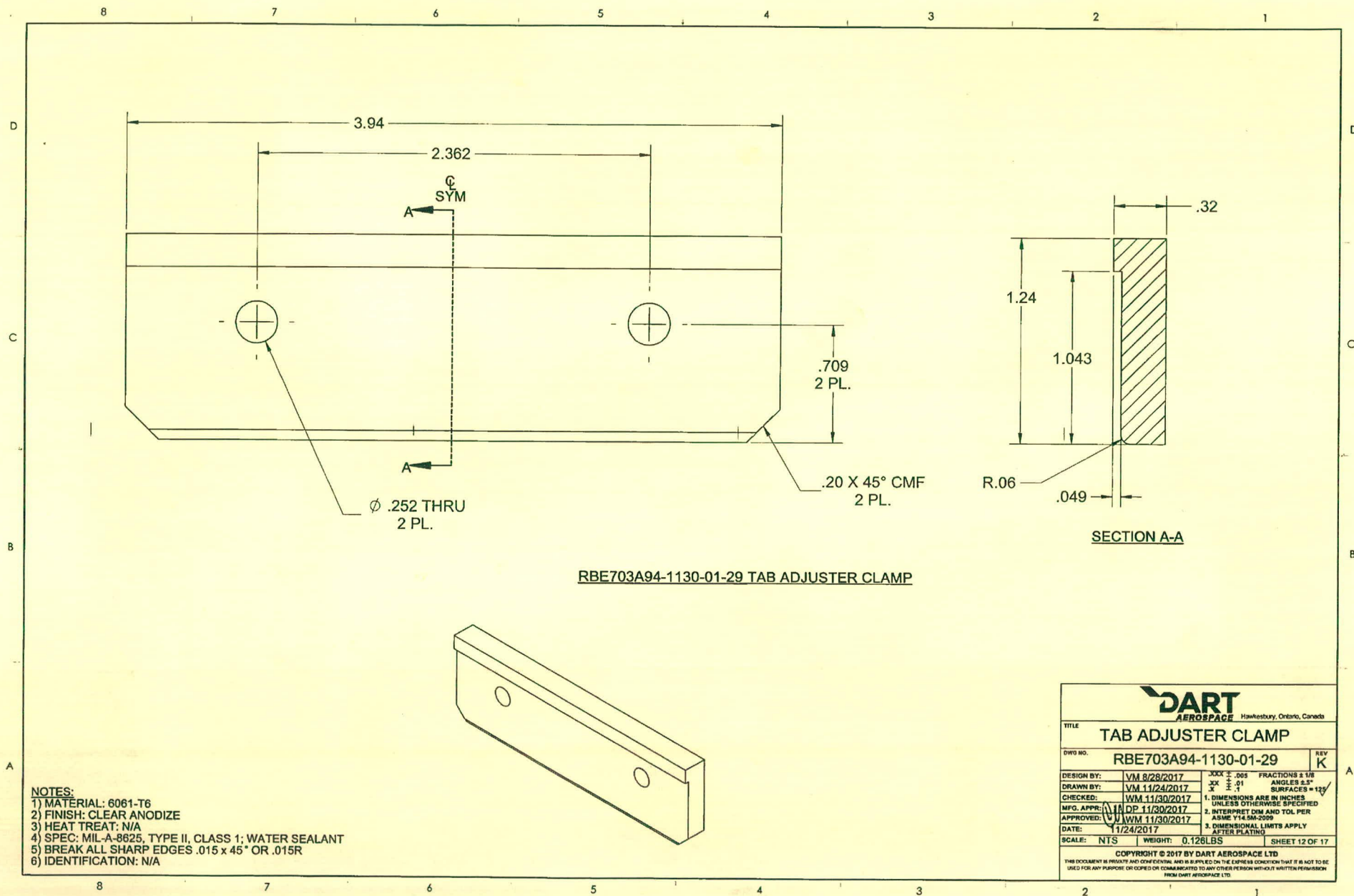
22.8

NOV 24 1918

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NOV 24 1918



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		AGAINST DEPARTMENT/PROCESS				
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐						
OTHER : _____								



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041742**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041742

PO Date: 11/15/18

Due Date: 11/21/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185601	D5582-1	Aft Angle : Various STC's Issue P/O to ATG : 1- Anodize Black per MIL- A-8625, Type II, Class 2 as per Dwg. D5582 2- Prime Grey as per Dwg. Certification of Conformity is required.	Firmed	-	11/28/18	10 pcs	0 pcs	10 pcs	\$8.45/pcs	\$84.50
2	178976	RBE703A94- 1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94- 1130-01-05 - ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	-	11/21/18	41 pcs	0 pcs	41 pcs	\$3.80/pcs	\$155.80

41 x NOV 20 2018

Line Item Note ** can we have this end of day on the 20 or the morning of the 21? ** :



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PURCHASE ORDER **PO041742**

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178971	RBE703A94-1130-01-29	Tab Adjuster Clamp : URF 17-623 -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certificate of Conformity is required	Firmed	-	11/21/18	20 pcs	0 pcs	20 pcs	\$3.80/pcs	\$76.00

NOV 20 2018

Line Item Note ** can we have this end of day on the 20 or the morning of the 21? ** :)

4	185797	647.0210	Rail Issue P/O to ATG : AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed	-	11/28/18	15 pcs	0 pcs	15 pcs	\$12.25/pcs	\$183.75
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Grand Total: \$500.05



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PURCHASE ORDER PO041742

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/16/18 10:20 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916557

Date: 20-Nov-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
41 ea	Part: RBE703A94-1130-01-05 Fixture Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 24152	Rev: K	PO: PO041742 ✓ Line: 2
20 ea	Part: RBE703A94-1130-01-29 Tab Adjuster Clamp Clear Anodize per MIL-A-8625F, Type II, Class 1, Water Sealant .0004-.0010" (.4 - 1 mils), Job: 24153	Rev: 6	PO: PO041742 ✓ Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>20/11/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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